



SAFETY DATA SHEET NESTE CUTTING NEATOIL K1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name NESTE CUTTING NEATOIL K1
Product number ID 16285
Internal identification 4004

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Working fluid.

1.3. Details of the supplier of the safety data sheet

Supplier Neste Markkinointi Oy
Keilaranta 21, Espoo, P.O.B. 95, FIN-00095 NESTE, FINLAND
Tel. +358 10 45811
lubetec@neste.com

1.4. Emergency telephone number

National emergency telephone number +358-9-471 977, +358-9-4711, Poison Information Centre number

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified
Health hazards Not Classified
Environmental hazards Not Classified

2.2. Label elements

Hazard statements NC Not Classified
Supplemental label information EUH210 Safety data sheet available on request.

2.3. Other hazards

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based	2,5 - < 5 %
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CAS number: 72623-87-1

EC number: 276-738-4

REACH registration number: 01-2119474889-13-XXXX

Classification

Asp. Tox. 1 - H304

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Calcium sulfonate	1 - < 2,5%
CAS number: 68783-96-0	EC number: 272-213-9
Classification	
Aquatic Chronic 4 - H413	

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	If spray/mist has been inhaled, proceed as follows. Remove person to fresh air and keep comfortable for breathing. Get medical attention.
Ingestion	Rinse mouth. Do not induce vomiting unless under the direction of medical personnel. Never give anything by mouth to an unconscious person. Get medical attention if symptoms are severe or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water.
Eye contact	Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation persists after washing.

4.2. Most important symptoms and effects, both acute and delayed

General information No specific health hazards known. Spray/mists may cause respiratory tract irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	Water spray, foam, dry powder or carbon dioxide.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards	None known.
Hazardous combustion products	Carbon dioxide (CO ₂). Carbon monoxide (CO). Hydrocarbons.

5.3. Advice for firefighters

Protective actions during firefighting	Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Contain and collect extinguishing water. Avoid discharge into drains.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Wear suitable protective clothing as protection against splashing or contamination.
For emergency responders	Keep unnecessary and unprotected personnel away from the spillage.

6.2. Environmental precautions

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Environmental precautions Stop leak if safe to do so. Avoid the spillage or runoff entering drains, sewers or watercourses. Contain spillage with sand, earth or other suitable non-combustible material. Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Place waste in labelled, sealed containers. Dispose of waste via a licensed waste disposal contractor.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Do not breathe mist. All handling should only take place in well-ventilated areas. Respiratory protection must be used if the airborne contamination exceeds the recommended occupational exposure limit. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Take precautionary measures against static discharges. For personal protection, see Section 8.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry, cool and well-ventilated place. Keep containers upright. Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)

Specific end use(s) Not known.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based (CAS: 72623-87-1)

DNEL Workers - Inhalation; Long term local effects: 5,4 mg/m³, (8h), Aerosol
 Consumer - Inhalation; Long term local effects: 1,2 mg/m³, (24h), Aerosol
 Available hazard data do not enable the derivation of a DNEL for dermal irritant effects.
 Available hazard data do not support the need for a DNEL to be established for other health effects.

8.2. Exposure controls

Appropriate engineering controls All handling should only take place in well-ventilated areas. Handle product within a predominantly closed system provided with extract ventilation. Provide eyewash station and safety shower.

Eye/face protection Tight-fitting safety glasses.

Hand protection Wear protective gloves. It is recommended that gloves are made of the following material: Nitrile rubber. Butyl rubber.

Other skin and body protection Wear suitable protective clothing as protection against splashing or contamination.

Respiratory protection Respiratory protection must be used if the airborne contamination exceeds the recommended occupational exposure limit.

Environmental exposure controls Store in a demarcated bunded area to prevent release to drains and/or watercourses.

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SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Tan.
Odour	Petroleum.
Odour threshold	-
pH	-
Melting point	-
Initial boiling point and range	> 350°C
Flash point	211°C
Flammability (solid, gas)	-
Upper/lower flammability or explosive limits	-
Vapour pressure	-
Vapour density	-
Relative density	0,885 @ 20°C
Solubility(ies)	Insoluble in water.
Partition coefficient	-
Auto-ignition temperature	-
Decomposition Temperature	-
Viscosity	> 31 mm ² /s @ 40°C
Explosive properties	-
Oxidising properties	-

9.2. Other information

Other information	Not known.
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SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	There are no known reactivity hazards associated with this product.
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10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended.
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10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	No potentially hazardous reactions known.
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10.4. Conditions to avoid

Conditions to avoid	Avoid exposure to high temperatures or direct sunlight.
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10.5. Incompatible materials

Materials to avoid	Oxidising agents.
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10.6. Hazardous decomposition products

Hazardous decomposition products Carbon dioxide (CO₂). Carbon monoxide (CO). Hydrocarbons.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological effects Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD₅₀) LD₅₀ >2000 mg/kg, Dermal, Rat

Skin corrosion/irritation

Skin corrosion/irritation Based on available data the classification criteria are not met. May be slightly irritating to skin and eyes. Vapours/aerosol spray may irritate the respiratory system.

Serious eye damage/irritation

Serious eye damage/irritation Based on available data the classification criteria are not met.

Respiratory sensitisation

Respiratory sensitisation Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation Based on available data the classification criteria are not met.

Germ cell mutagenicity

Genotoxicity - in vivo Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Based on available data the classification criteria are not met.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Based on available data the classification criteria are not met.

Aspiration hazard

Aspiration hazard Based on available data the classification criteria are not met.

Toxicological information on ingredients.

Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based

Acute toxicity - oral

Notes (oral LD₅₀) LD₅₀ > 5000 mg/kg, Oral, Rat (OECD 401)

Acute toxicity - dermal

Notes (dermal LD₅₀) LD₅₀ > 2000 mg/kg, Dermal, Rabbit (OECD 402)

Acute toxicity - inhalation

Notes (inhalation LC₅₀) LC₅₀ > 5,53 mg/l, Inhalation, Rat (OECD 403)

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Acute toxicity - oral

Notes (oral LD₅₀) LD₅₀ >5000 mg/kg, Oral, Rat

Acute toxicity - dermal

Notes (dermal LD₅₀) LD₅₀ 2000 mg/kg, Dermal, Rabbit

SECTION 12: Ecological Information

12.1. Toxicity

Toxicity The product is not expected to be hazardous to the environment. Based on available data the classification criteria are not met.

Ecological information on ingredients.

Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based

Acute aquatic toxicity

Acute toxicity - fish LL₅₀, 96 hours: > 100 mg/l,
NOEL, 96 hours: ≥ 100 mg/l,
WAF (OECD 203)

Acute toxicity - aquatic invertebrates EL50, 48 hours: > 10000 mg/l, Daphnia magna
NOEL, 48 - 96 hours: ≥ 10000 mg/l,
LL₅₀, 24 - 96 hours: > 10000 mg/l,
WAF (OECD 202)

Acute toxicity - aquatic plants NOEL, 72 hours: ≥ 100 mg/l, Pseudokirchneriella subcapitata
WAF (OECD 201)

Acute toxicity - microorganisms NOEL, 10 minutes: > 1,93 mg/l, Micro-organisms (wastewater sludge)
(DIN 38412, DIN38409)

Chronic aquatic toxicity

Chronic toxicity - fish early life stage NOELR, 14 days: ≥ 1000 mg/l, Oncorhynchus mykiss (Rainbow trout)

Chronic toxicity - aquatic invertebrates NOEL, 21 days: 10 mg/l, Daphnia magna
WAF (OECD 211)

12.2. Persistence and degradability

Persistence and degradability No data available.

Biodegradation No data available.

Ecological information on ingredients.

Calcium sulfonate

Biodegradation - Degradation 9 - 14 %: 28 days

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Partition coefficient -

12.4. Mobility in soil

Mobility No data available.

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12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment No data available.

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Do not reuse empty containers.

SECTION 14: Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

14.1. UN number

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UN No. (ADR/RID) -

14.2. UN proper shipping name

Proper shipping name (ADR/RID) -

14.3. Transport hazard class(es)

ADR/RID class -

14.4. Packing group

ADR/RID packing group -

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant
No.

14.6. Special precautions for user

Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended).
Commission Regulation (EU) No 2015/830 of 28 May 2015.
Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

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15.2. Chemical safety assessment

No data available.

SECTION 16: Other information

Abbreviations and acronyms used in the safety data sheet	DNEL = Derived No-Effect Level NOEL = No Observed Effect Level WAF = Water Accommodated Fraction
Key literature references and sources for data	The manufacturer's SDS. 31.7.2016
Revision comments	Updated, sections: 1
Revision date	20/11/2017
Supersedes date	03/10/2016
SDS number	4878
Hazard statements in full	H304 May be fatal if swallowed and enters airways. H413 May cause long lasting harmful effects to aquatic life.